

YAY AYAR CİVATASI

YAY AYAR CİVATASI

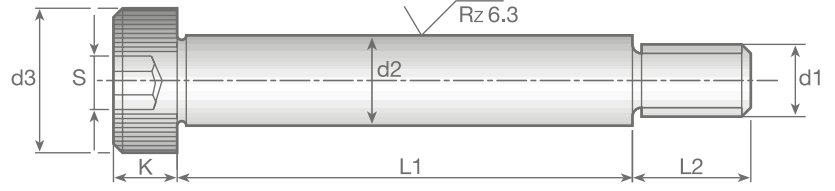


Malzeme

• Özel alaşımlı çelik

Yüzey

• Sertleştirilmiş, taşlanmış



Sip. No.	d1	d2	d3	K	S	L2	L1
YACHK510	M5	6	10	5	3	9.5	10
YACHK512							12
YACHK515							15
YACHK520							20
YACHK525							25
YACHK530							30
YACHK535							35
YACHK540							40
YACHK545							45
YACHK550							50
YACHK610	M6	8	13	6	4	11	10
YACHK612							12
YACHK615							15
YACHK620							20
YACHK625							25
YACHK630							30
YACHK635							35
YACHK640							40
YACHK645							45
YACHK650							50
YACHK655	55						
YACHK660	60						
YACHK665	65						
YACHK670	70						
YACHK680	80						
YACHK690	90						
YACHK6100	100						
YACHK815	M8	10	16	7.5	5	13	15
YACHK820							20
YACHK825							25
YACHK830							30
YACHK835							35
YACHK840							40
YACHK845							45
YACHK850							50
YACHK855							55
YACHK860							60
YACHK865	65						
YACHK870	70						
YACHK880	80						
YACHK890	90						
YACHK8100	100						
YACHK8120	120						

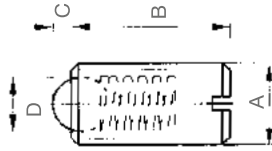
Sip. No.	d1	d2	d3	K	S	L2	L1
YACHK1015	M10	12	18	9	6	16	15
YACHK1020							20
YACHK1025							25
YACHK1030							30
YACHK1035							35
YACHK1040							40
YACHK1045							45
YACHK1050							50
YACHK1055							55
YACHK1060							60
YACHK1065	65						
YACHK1070	70						
YACHK1080	80						
YACHK1090	90						
YACHK10100	100						
YACHK10120	120						
YACHK1230	M12	16	24	11	8	18	30
YACHK1235							35
YACHK1240							40
YACHK1245							45
YACHK1250							50
YACHK1255							55
YACHK1260							60
YACHK1265							65
YACHK1270							70
YACHK1280							80
YACHK1290	90						
YACHK12100	100						
YACHK12120	120						
YACHK1640	M16	20	30	14	10	22	40
YACHK1645							45
YACHK1650							50
YACHK1655							55
YACHK1660							60
YACHK1665							65
YACHK1670							70
YACHK1680							80
YACHK1690							90
YACHK16100							100
YACHK16120	120						
YACHK2050	M20	24	35	16	12	27	50
YACHK2055							55
YACHK2060							60
YACHK2065							65
YACHK2070							70
YACHK2080							80
YACHK2090							90
YACHK20100							100
YACHK20120							120

BİLYALI SETSKUR



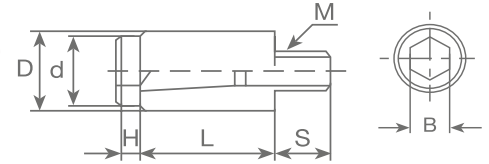
Malzeme

• Özel alaşımlı çelik



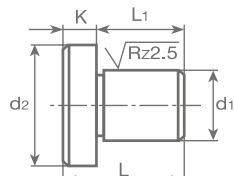
A	B	C	D	N İlk Basınç (newton)	N1 Nihai Basınç (newton)
M4	9	0.8	2.5	6	12
M5	12	0.9	3	7	13
M6	14	1.0	3.5	9	15
M8	16	1.5	5	20	35
M10	19	2.0	6	25	45
M12	22	2.5	8	35	60
M16	24	3.5	10	65	110

PLASTİK ÇEKTİRME



Sip. No.	D	d	M	B	H	L	s
PCHK10	10	11.5	M6	5	4.5	18	8
PCHK12	12					20	
PCHK13	13					25	
PCHK16	16	14	M8	6	5.5	25	10
PCHK20	20	16	M10			30	

DAYAMA PLAKASI



Sip. No.	d1	d2	K	L	L1
DPJ8	8	16	5	17	12
DPJ14	14	24	6	21	15