# SERIES 634 MAGNETIC V-BLOCK (PROFESSIONAL TYPE)

**ATTENTION: NOT HARDENED**

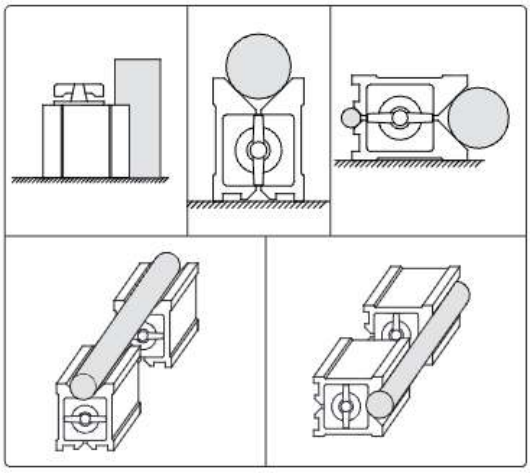
- Hold cylindrical workpiece for inspection and machining
- Hardened, high accuracy, for grinding, milling, drilling and inspection of round and square workpieces
- All working surfaces are hardened to HRC55-60°
- Top groove for large shafts
- Bottom grooves for small shafts
- Not suitable for steel or iron surfaces, otherwise the magnetic force will be reduced

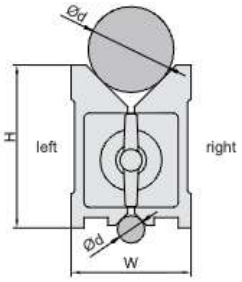


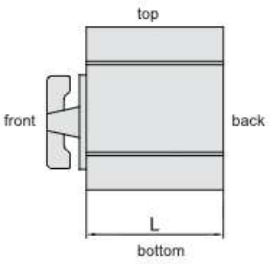
634-067-01H



634-067-01HP






**Individual**

| Code | Size(LxWxH) | For shaft range(Ød) | Magnetic force | V-grooves and back side squareness | Top and bottom, left and right parallelism |
|---|---|---|---|---|---|
| 634-067-01H | 80x70x95mm | 6-67mm | 64kgf | 5μm | 5μm |
| 634-067-02H | 100x70x95mm | 6-67mm | 80kgf | 5μm | 5μm |
| 634-067-03H | 120x70x95mm | 6-67mm | 96kgf | 6μm | 6μm |

* NEW **Matched pair**

| Code | Size(LxWxH) | For shaft range(Ød) | Magnetic force | V-grooves and back side squareness | Top and bottom, left and right parallelism | Height difference of a matched pair |
|---|---|---|---|---|---|---|
| 634-067-01HP | 80x70x95mm | 6-67mm | 64kgf | 5μm | 5μm | 10μm |
| 634-067-02HP | 100x70x95mm | 6-67mm | 80kgf | 5μm | 5μm | 10μm |
| 634-067-03HP | 120x70x95mm | 6-67mm | 96kgf | 6μm | 6μm | 10μm |