

INSTRUCTIONS

MODE D'EMPLOI

BEDIENUNGSANLEITUNG

MANUALE D'USO

MODO DE EMPLEO

DIAL GAUGE **E**

COMPARATEUR **F**

MESSUHR **D**

COMPARATORE **I**

COMPARADOR **S**

E

1 . Operating features of the instrument

- MODE The instrument has two operating modes: basic functions (direct access) and advanced functions. In addition to the configuration functions, 2 working reference functions can be accessed, in MIN, MAX and DELTA (TIR) mode, plus tolerance dispay or input of multiplication factor other than 1:1 (see chaps. 3 and 4)

- The «favourite» key gives direct access to the function used most often (see chap. 6)

- SET Sets a Preset value, reset the MIN/MAX mode, verifies a selection, and controls switching off the instrument. By default, SIS mode enables automatic switch-off with no loss of origin (see chap. 7)

- Personalising the functions

It is possible to activate or de-activate certain functions of the instrument via RS232 (see chap. 9)

- Data transmission parameters

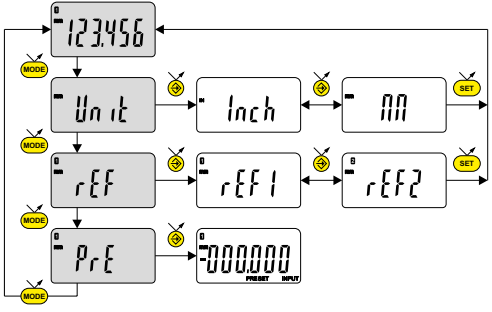
4800Bds, 7 bits, even parity, 2 stop bits

2. Start

Press a button.

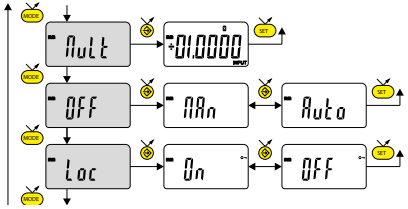
3. Basic functions

Each short press on MODE gives direct access to the basic functions :



Note : It is possible to assign a different preset value to each of the 2 References. Similarly, different tolerance limits can be assigned to References 1 and 2.

..... continuation



.....Inputting a multiplication factor other than 1.0000

Next digit SET 0...9 MODE save Preset

.....Automatic switch-off mode

MAn = de-activated. Auto = active (after 10 min.)

.....Keypad lock

Only the favourite key remains active

(to unlock the keypad, press SET for 5 sec)

Note:

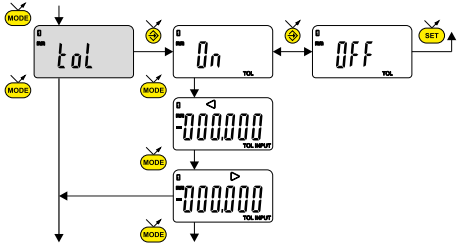
It is also possible to display the tolerance limits when the instrument is operating in MIN, MAX or DELTA (TIR) mode.

- If no tolerance limit has been defined by the user, the instrument will display the tolerance limit indicators ◁ OK ▷, but will not turn on the indicator lights (red - green - yellow)

E

5. Inputting tolerance limits

To input or modify the tolerance limits, tol → On mode should be selected, followed by a short press on MODE :



.....Input the lower tolerance limit ◁

.....Input the upper tolerance limit ▷

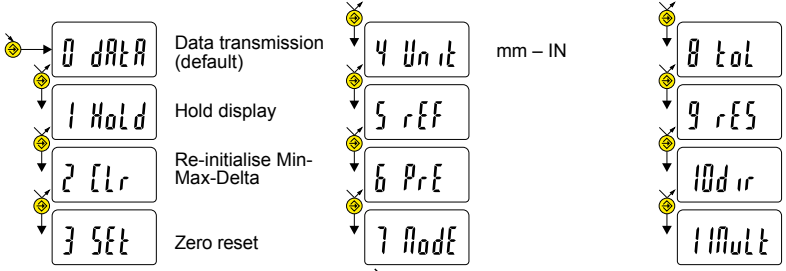
next digit SET 0...9 MODE save PRESET

Note:

- For measuring internal dimensions, the red and yellow indicators can be switched over by reversing the order in which the tolerance limits are input (lower limit > upper limit).
- It is possible to input different tolerances on REF1 and REF2.

6. Favourite key

The «favourite» key gives direct access to a predefined function, and can be configured according to the needs of the user. In order to assign a function to the «favourite» key, give a prolonged press on , and then select the required function :



Validation of selection: By a prolonged press on or a short press on SET or MODE

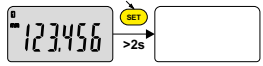
Note : a function can also be assigned via RS232 using the command <FCT + Function No.>
example : Change of Unit = **<FCT4>**

E

7. Switching off

The dial gauge goes automatically into stand-by if not used for 20 minutes, unless Auto OFF mode has been turned off (see Chap. 4, advanced functions)

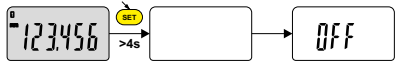
Stand-by mode can be forced by a prolonged press (> 2 sec) on SET :



In stand-by mode, the value of the origin is retained by the sensor (SIS mode), and the instrument automatically restarts with any movement of the measurement probe, RS command or press a button.

The instrument can be switched off completely for a long period of non-use, but this will necessitate a zero reset on restart (the origin will be lost):

- Prolonged press (>4 sec) on SET :



8. Re-initialising the instrument

The initial instrument settings can be restored at any time by a prolonged press (>4 sec) simultaneously on MODE and SET until the message rESEt is displayed.

Nevertheless the instrument retains its configuration settings (units and resolution), as well as the last active reference.

9. Personalising the instrument

Access to the functions of your instrument can be personalised, for more information see manufacturer's website (requires you to connect your instrument via a Proximity or Power RS / USB cable).

Possibilities :

- De-activate or active the required functions
- Modify access to the advanced functions (direct access)

10. Connecting the instrument

The instrument can be connected to a peripheral via a Proximity (RS or USB), Power (RS or USB). See page 2 for connecting the Power cable.

Measured values can be transmitted and the instrument driven using predefined commands (see chap. 11 for a list of the main retro-commands)

Note :
In Tolerance mode, the tolerance limit lights remain lit only for a few seconds while the measurement stabilises. On the other hand, they will remain lit continuously if the instrument is connected to, and powered by, the Power RS (USB) cable.

E

11. List of the main commands

Selection and configuration

CHA+ / CHA-	Change measurement direction
FCT0 ...9...A...F	Assign «favourite» function
MM / IN	Change measurement unit
KEY0 / KEY1	Lock / unlock keypad
MUL [+/-]xxx.xxxx	Modify multiplication factor
PRE [+/-]xxx.xxx	Modify preset value
REF1 / REF2	Change active reference
STO1 / STO0	Activate / de-activate HOLD
TOL1 / TOL0	Activate / de-activate tolerances
LCAL dd.mm.yy	Modify last calibration date
NCAL dd.mm.yy	Modify next calibration date
TOL +/-xxx.xxx +/-yyy.yyy +/-zzz.zzz	Inputting nominal and current tolerance limits
MIN /MAX /DEL /NOR	Selecting MIN, MAX, Delta, Normal mode
CLE	Re-initialisation of MIN, MAX or Delta
UNI1 / UNI0	Activate / de-activate change of units
OUT1 /OUT0	Activate / de-activate contin. data transmission
PRE ON / PRE OFF	Activate / de-activate Preset function
PRE	Recall Preset
SET	Zero reset
RES2 / RES3	Change of resolution

Interrogation

CHA?	Measurement sense?
FCT?	«favourite» function active?
UNI?	Measurement unit active?
KEY?	Keypad locked?
MUL?	Multiplication factor?
PRE?	Preset value?
REF?	Reference active?
STO?	Status of HOLD function?
TOL?	Current tolerance limit values?
LCAL?	Date of last calibration?
NCAL?	Date of next calibration?
?	Current value (mode Tol, value followed by <=>)
MOD?	Active mode (MIN, MAX, Delta or Normal)?
SET?	Main instrument parameters?
ID?	Instrument identification code?

Maintenance functions

BAT?	Battery status (BAT1 = OK, BAT0 = low battery)
OFF	Switch-off (wake up using a button or RS)
RST	Re-initialisation of the instrument
SBY	Put instrument in stand-by (SIS)
VER?	Version No. and date of firmware

CERTIFICATE OF CONFORMITY
We certify that this instrument has been manufactured in accordance with our Quality Standard and tested with reference to masters of certified traceability by the National Office of Metrology.

CERTIFICAT DE CONFORMITE
Nous certifions que cet instrument a été fabriqué et contrôlé selon nos normes de qualité et en référence avec des étalons dont la traçabilité est reconnue par l'office national de métrologie.

QUALITÄTSZEUGNIS
Wir bestätigen, dass dieses Gerät gemäss unseren internen Qualitätsnormen hergestellt wurde und mittels Normalen mit anerkannter Rückverfolgbarkeit, kalibriert durch das Nationalamt für Metrologie, geprüft worden ist.

CERTIFICATO DI CONFORMITÀ
Con il presente si certifica che questo strumento è stato prodotto secondo il nostro standard sulla qualità e controllato rispetto a campioni di riferibilità riconosciuta dall'ufficio nazionale di metrologia

CERTIFICADO DE CONFORMIDAD
Certificamos que este instrumento ha sido fabricado conforme a nuestras normas de calidad y ha sido controlado en relación con patrónes de trazabilidad reconocida por la oficina nacional de metrología.

SYLVAC SA
Avenue des Sciences 19
CH-1400 Yverdon-Les-Bains

Tel +41 21 637 67 57
Fax +41 21 637 67 40
Email admin@sylvac.ch
www.sylvac.ch

EU DECLARATION OF CONFORMITY (DoC)

We, Sylvac SA, hereby declare under our sole responsibility that the product

Name	S_Dial WORK Advanced
Description	Digital Indicator advanced
Part Numbers	805.5201, 805.5301, 805.5305, 805.5309, 805.5401, 805.5501, 805.5505, 805.5601, 805.5621, 805.5625, 805.5641, 805.5661, 805.5671, 805.5681

has been submitted to a conformity assessment and fulfils the essential requirements of the following European directives

2001/95/EC	General product safety
2014/30/EU	EMC
2011/65/EU & 2015/863/EU	RoHS

and complies with the following harmonized standards or other normative documents

EN 61326-1:2013	Electrical equipment for measurement, control and laboratory use – EMC requirements
EN 50581:2012	Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances

Person authorized to compile the technical file and issue the declaration of conformity: Eric Schnyder

Place and date of issue	Yverdon-Les-Bains, September 12, 2019
Name (position)	Eric Schnyder (CEO)
Signature	