RC30 SURFACE ROUGHNESS SPECIMEN

- For checking, identifying and specifying the roughness by symbol
- Accuracy: -17% ~ +12%



Machining method	Quantity	Roughness (Ra)
Flat lapping	2	0.1, 0.05μm
External grinding	4	0.2, 0.4, 0.8, 1.6μm
Plain grinding	6	0.05, 0.1, 0.2, 0.4, 0.8, 1.6μm
Horizontal milling	6	0.4, 0.8, 1.6, 3.2, 6.3, 12.5μm
Vertical milling	6	0.4, 0.8, 1.6, 3.2, 6.3, 12.5μm
Turning	6	0.4, 0.8, 1.6, 3.2, 6.3, 12.5μm