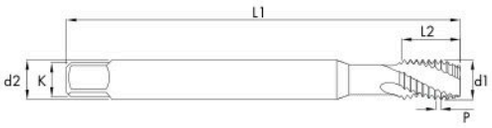
SOLID CARBIDE TAPS

VOLLHARTMETALL GEWINDEBOHRER

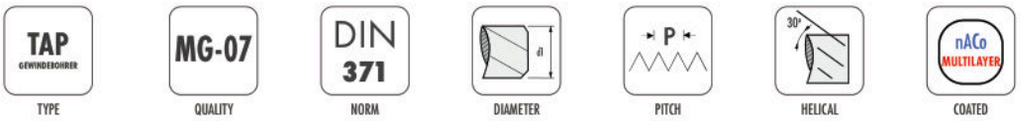
KARBÜR KILAVUZ ALU



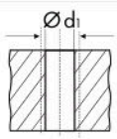




ALU



M(d1)	P	L1	L2	d2(h6)	K	Z	Uncoated Code	Coated Code
M4	0,70	63	7	4,5	3,4	3	4044820	4044830
M5	0,80	70	9	6,0	4,9	3	4044840	4044850
M6	1,00	80	10	6,0	4,9	3	4044860	4044870
M8	1,25	90	12	8,0	6,2	3	4044880	4044890
M10	1,50	100	14	10,0	8,0	3	4044900	4044910
M12	1,75	110	16	12,0	9,0	3	4044920	4044930



	GG			AL			CU			< 52 HRC		
	0.6035 0.7080 0.8055			3.2151 3.2373 3.2382			2.1247 2.0580 2.0598			1.3255 1.3265 1.3333		
	Vc= 60 m/dk.			Vc = 80 m/dk.			Vc = 55 m/dk.			Vc = 15 m/dk.		
d1	n	P	Vf	n	P	Vf	n	P	Vf	n	P	Vf
4	4750	0,70	3325	6350	0,70	4445	4300	0,70	3010	1200	0,70	840
5	3800	0,80	3040	5100	0,80	4080	3500	0,80	2800	950	0,80	760
6	3180	1,00	3180	4250	1,00	4250	3000	1,00	3000	800	1,00	800
8	2388	1,25	2985	3100	1,25	3875	2200	1,25	2750	600	1,25	750
10	1910	1,50	2865	2500	1,50	3750	1750	1,50	2625	500	1,50	750
12	1590	1,75	2782	2100	1,75	3675	1450	1,75	2537	400	1,75	700