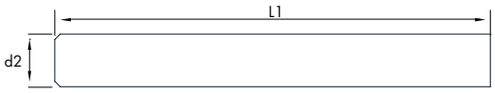
SOLID CARBIDE RODS

HARTMETALL RUNDSTABE

KARBÜR ÇUBUK SOLID CARBIDE RODS





SOLID CARBIDE RODS

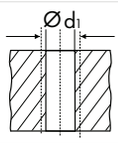


DIAMETER

MG-10

QUALITY

$d_1(h_9)$	TOTAL LENGHT	Dimensions	Product Name	Code
2	100	2 x 100	Solid Carbide Rods	4044700
3	100	3 x 100	Solid Carbide Rods	4044710
4	100	4 x 100	Solid Carbide Rods	4044720
5	100	5 x 100	Solid Carbide Rods	4044730
6	100	6 x 100	Solid Carbide Rods	4044740
8	100	8 x 100	Solid Carbide Rods	4044750
10	100	10 x 100	Solid Carbide Rods	4044760
12	100	12 x 100	Solid Carbide Rods	4044770
14	100	14 x 100	Solid Carbide Rods	4044780
16	100	16 x 100	Solid Carbide Rods	4044790
18	100	18 x 100	Solid Carbide Rods	4044800
20	100	20 x 100	Solid Carbide Rods	4044810



	P (20-30 Hrc)			P (30-40 Hrc)			M			GG			AL			CU			Titan			< 52 HRC		
	1.0050-2 1.0060-2 1.0070-2			1.5864 1.6580 1.7225			1.4405 1.4460 1.4505			0.6035 0.7080 0.8055			3.2151 3.2373 3.2382			2.1247 2.0580 2.0598			3.7035 3.7055 3.7065			1.3255 1.3265 1.3333		
	Vc= 60 m/dk.			Vc = 40 m/dk.			Vc = 50 m/dk.			Vc= 70 m/dk.			Vc = 140 m/dk.			Vc = 90 m/dk.			Vc = 40 m/dk.			Vc = 15 m/dk.		
d1	Fn	n	Vf	Fn	n	Vf	Fn	n	Vf	Fn	n	Vf	Fn	n	Vf	Fn	n	Vf	Fn	n	Vf	Fn	n	Vf
5	0,04	3800	152	0,02	2500	50	0,02	3100	62	0,04	4500	180	0,06	8100	486	0,05	5750	280	0,02	2500	50	0,01	1000	10
6	0,04	3000	120	0,02	2000	40	0,02	2750	55	0,05	3700	185	0,08	7500	600	0,06	4750	280	0,02	2000	40	0,01	800	10
8	0,06	2508	150	0,03	1600	48	0,03	2000	60	0,07	2750	205	0,12	5500	660	0,07	3600	250	0,03	1600	48	0,015	600	8
10	0,06	2000	120	0,04	1250	50	0,04	1600	64	0,09	2300	207	0,14	4500	722	0,09	2900	260	0,04	1250	50	0,015	500	9
12	0,08	1600	128	0,05	1000	50	0,06	1350	81	0,11	1850	203	0,16	4000	640	0,10	2400	240	0,05	100	50	0,03	400	12
16	0,1	1200	120	0,07	800	56	0,08	1000	90	0,14	1400	196	0,20	2750	550	0,12	1800	250	0,07	800	56	0,04	300	12