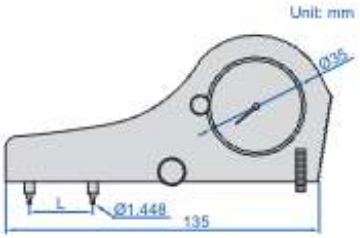
INTERNAL THREAD PITCH MEASURING INSTRUMENTS

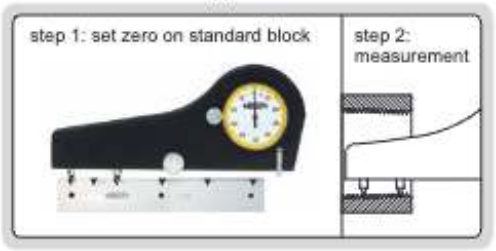
MEET INTERNATIONAL STANDARD API5B



2235-4



application



- Measure the pitch of internal thread with nominal diameter larger than 1 1/2" (38.1mm) and less than 5 1/2" (139.7mm)
- Optional accessory: ball points (code **6252** series), standard pitch blocks (code **6251** series)

Code	Range (L)	Dial indicator stroke	Dial indicator graduation	Accuracy
2235-4	0.5-4"/12.7-101.6mm	0.5mm	0.01mm	0.02mm
2235-4E	0.5-4"/12.7-101.6mm	0.025"	0.0005"	0.0008"

STANDARD PITCH BLOCKS

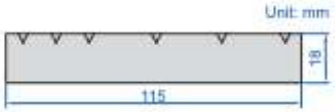
CAN BE CUSTOMIZED ACCORDING TO WORKPIECES

- Set zero of internal and external pitch measuring instruments (code **2234**, **2235**, **2245**)

Code	Taper	Threads per inch
6251-S8	1:16	8, 10
6251-S5	1:16	5
6251-S4	1:6	4



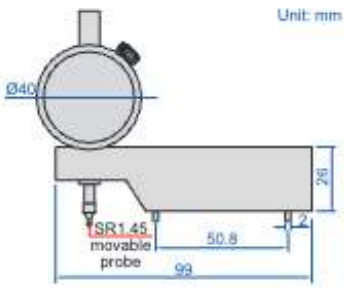
6251-S8



BUTTRESS THREAD RUN-OUT GAUGE

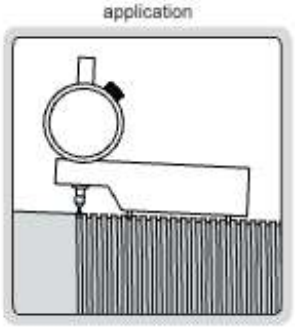


2238-4



MEET INTERNATIONAL STANDARD API5B

application



- The run-out gauge is used to check the run-out thread root and insure that the external thread is sufficiently long and is a true run-out thread

Code	Range	Dial indicator graduation	Dial indicator stroke	Accuracy
2238-4	0-4mm	0.01mm	5mm	0.02mm