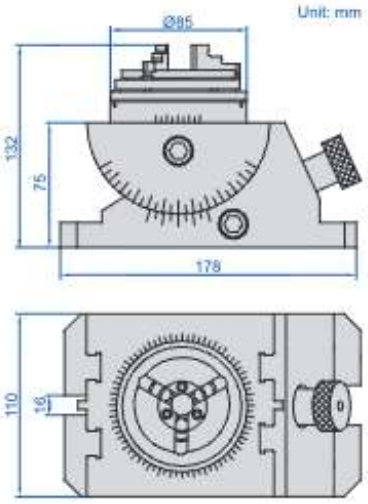
PRECISION UNIVERSAL VISE WITH CHUCK



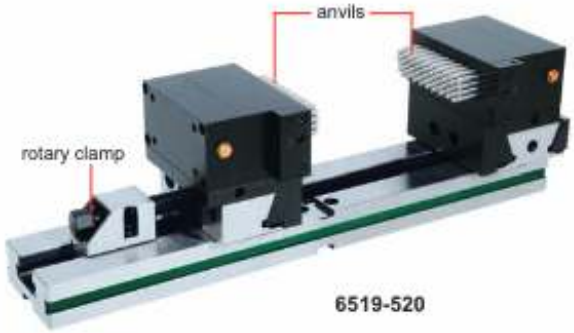
6528-85



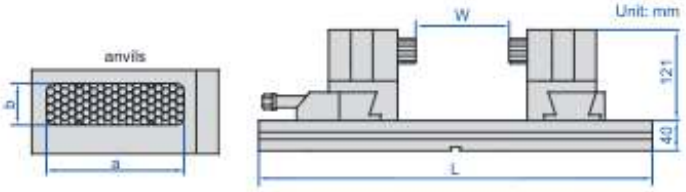
- Horizontal rotary: range 360°, graduation 0.05°
- Vertical incline: range 45°, graduation 0.05°
- With vertical incline adjust knob
- Runout of chuck is less than 0.05mm (test position is at less than 50mm from clamping jaws)
- The clamping jaws of chuck are reversible
- Made of tool steel
- Hardness HRC56-58

Code	Range of external clamping	Range of internal clamping
6528-85	Ø0.8~Ø63mm	Ø23~Ø58mm

ANVIL VISES



6519-520



- The vise is used to fix workpieces during machining. The anvils are formed according the shape of workpieces to be fixed, so the vise can fix workpieces quickly.
- The anvils are made of stainless steel (HRC20), can be customized to carbon steel (HRC40-45)
- Diameter of anvil: 6mm, stroke of anvil: 24mm
- Movement range of rotary clamp: 0-50mm

application



Code	Guide length (L)	Clamp range (W)	Clamp force*	Weight	a	b
6519-520	520mm	0-190mm	6500N	22.5kg	100mm	30mm
6519-680	680mm	0-320mm	8000N	39.5kg	120mm	36mm

* When all anvils contact the workpieces